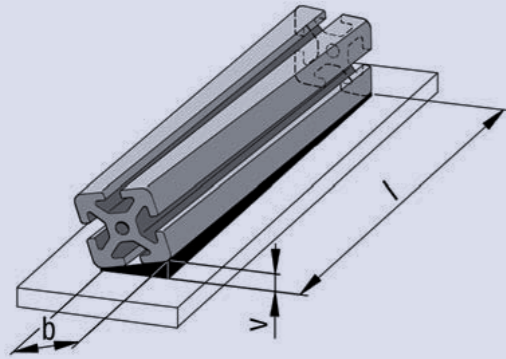


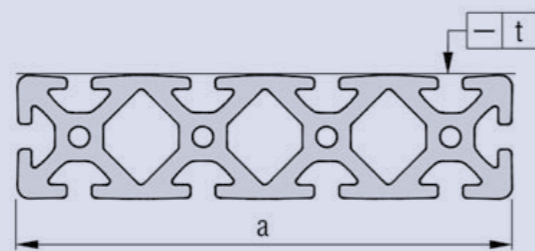
TWISTING



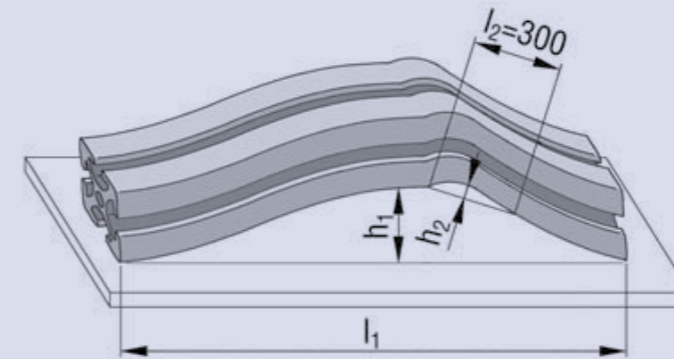
b [mm]		Tolerance of twisting (v) for length (l) [mm]					
over	to	to 1,000	to 2,000	to 3,000	to 4,000	to 5,000	to 6,000
-	25	1.0	1.5	1.5	2.0	2.0	2.0
25	50	1.0	1.2	1.5	1.8	2.0	2.0
50	75	1.0	1.2	1.2	1.5	2.0	2.0
75	100	1.0	1.5	1.8	2.2	2.5	3.0
100	125	1.2	1.5	1.8	2.2	2.5	3.0
125	150	1.2	1.5	1.8	2.2	2.5	3.0
150	200	1.5	1.8	2.2	2.6	3.0	3.5
200	300	1.8	2.5	3.0	3.5	4.0	4.5
300	320	2.0	2.0	3.5	4.0	4.5	5.0

STRAIGHTNESS TOLERANCE, TRANSVERSE

Width (a) [mm]		Straightness tolerance
over	to	t [mm]
0	80	0.3
80	120	0.4
120	160	0.5
160	240	0.7
240	320	1.0



STRAIGHTNESS TOLERANCE, LONGITUDINAL



Length l ₁ [mm]	Tolerance	
	h ₁ [mm]	h ₂
to 1,000	0.7	For each longitudinal section l ₂ = 300 mm the deviation h ₂ must not exceed 0.3 mm
to 2,000	1.3	
to 3,000	1.8	
to 4,000	2.2	
to 5,000	2.6	
to 6,000	3.0	

ANGLE TOLERANCE

Width (b) [mm]		Angle tolerance
over	to	w ± [mm]
0	20	0.2
20	40	0.4
40	80	0.6
80	120	0.8
120	200	1.2
200		1.5

